



Formulation

2K Waterborne Polyurethane Primer HALOX[®] SZP-391, FLASH-X[®] 330

Component A

| Grind | % Wt./Wt. | Class | Supplier |
|----------------------------|-----------|-----------------------|-----------|
| Bayhydrol A 145 | 27.25 | Resin | Covestro |
| Surfynol 104E | 0.2 | Surfactant | Evonik |
| Orotan 681 | 0.4 | Dispersant | Dow |
| Rhodoline 770 | 0.2 | Defoamer | Solvay |
| Bayferrox Green GN-M | 3.85 | Color pigment | Lanxess |
| MicroTalc AT 1 | 29.6 | Extender | Elementis |
| HALOX [®] SZP-391 | 6 | Anticorrosive Pigment | ICL |
| Water | 7 | | |

Grind to 6.5-7+ Hegman, then slowly add

Letdown

| | | | |
|---|-----|----------------------|-----|
| HALOX [®] FLASH-X [®] 330 | 0.5 | Flash Rust Inhibitor | ICL |
|---|-----|----------------------|-----|

Component B

Stir in before application

| | | | |
|-----------------|------------|----------|----------|
| Desmodur N 3600 | 25 | Hardener | Covestro |
| TOTAL | 100 | | |

Formula Constants

| | |
|---------------|-------|
| % Solids/Wt. | 77.22 |
| % Solids/Vol. | 66.84 |
| VOC g/l | 57.89 |

Formula Properties

| | |
|-------------------|-------|
| Density lbs./gal. | 10.14 |
| KU Visc. @ R.T. | 85-95 |

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